

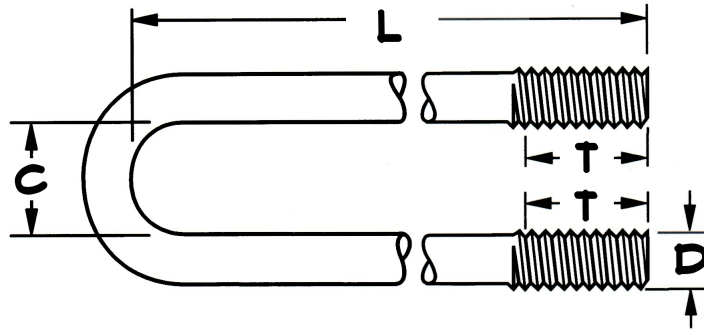


CONQUEST

CONQUER THE JOB

STANDARD FIG. 137 LONG TANGENT ROUND UBOLTS

STANDARD FIGURE 137 UBOLTS ARE INTENDED FOR USE WITH SCHEDULE 40 PIPING SYSTEMS THE INFORMATION ON THIS DRAWING IS INTENDED FOR REFERENCE ONLY
TOLERANCES: (FRACTIONAL=NO LESS THAN +/- 1/8") ANGULAR: (+/- 5")



PIPE SIZE	ROD DIA. (D)	L	C	T	WT. PER C
1/2	1/4"-20	3 1/4"	15/16"	2 3/8"	8
3/4	1/4"-20	3 5/16"	1 1/8"	2 3/8"	8
1	1/4"-20	3 7/16"	1 3/8"	2 3/8"	9
1 1/4	3/8"-16	3 3/4"	1 11/16"	2 3/8"	23
1 1/2	3/8"-16	4"	2"	2 1/2"	25
2	3/8"-16	4 1/2"	2 7/16"	2 1/2"	28
2 1/2	1/2"-13	5 1/4"	2 15/16"	3"	58
3 1/2	1/2"-13	6 1/4"	4 1/16"	3"	70
4	1/2"-13	6 13/16"	4 9/16"	3"	75
6	5/8"-11	9 1/2"	6 3/4"	3 3/4"	163
8	5/8"-11	11 1/2"	8 3/4"	3 3/4"	201
10	3/4"-10	13 13/16"	10 7/8"	4"	365
14	7/8"-9	17 5/16"	14 1/8"	4 1/4"	619
24	1"-8	27 11/16"	24 1/8"	4 3/4"	1330

AVAILABLE IN PLAN, ZINC CLEAR, HOT DIP GALVANIZED, 304SS & 316SS
 ITEMS ARE PITCH BODY UNDERSIZED WITH ROLLED THREADS
 COMMERCIAL NUT FIT **NOT UNC-2A FIT**
 SOLD BULK NO NUTS UNLESS SPECIFICALLY QUOTED OTHERWISE

DIAMETERS 1/4"-20 THRU 5/8"-11 GENERALLY MADE FROM COLD DRAWN 1006-1018 COIL STEEL
 DIAMETERS 3/4"-10 THRU 1"-8 GENERALLY MADE FROM ASTM F1554 GR 55 S1 HOT ROLL ROUNDS
 HOT DIP GALVANIZED PER ASTM A153
 ZINC PLATING IS PER ASTM F1941 TYPE V, CLASS SC., 0002 MIN THICKNESS
 304SS PER ASTM A193 B8 CLASS 1 GENERALLY WHEN MATERIAL AVAILABLE
 316SS PER ASTM A193 B8M CLASS 1 GENERALLY WHEN MATERIAL AVAILABLE